EMI Interference Analysis and Troubleshooting

Brian Ho

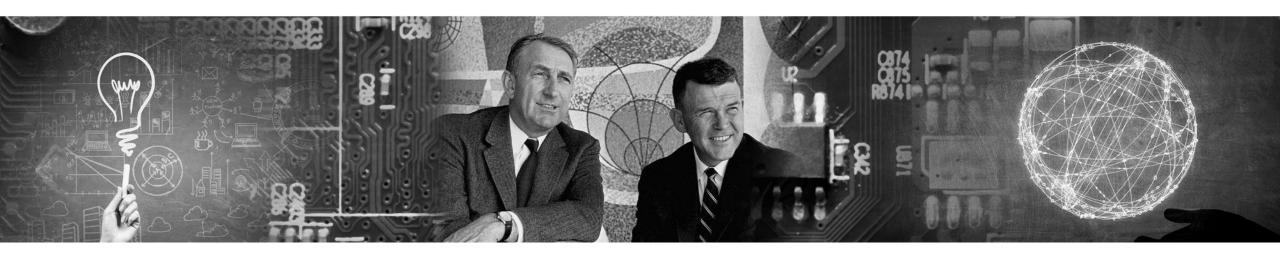
11/12/2019

RF/uW Applications Engineer



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We Help You Unlock Insights to Succeed



Communications

Expertise in precision measurement across the broadest frequency ranges and modulations

We help customers develop emerging forms of connections



Network Test, Visibility, Security

Expertise in large-scale traffic and security attack simulation combined with data access into operations

We provide customers trusted environments to develop, deploy, and operate their networks



Expertise in high density electronics of all sizes and power levels

We help customers from design, verification and manufacturing to installation and maintenance



Services

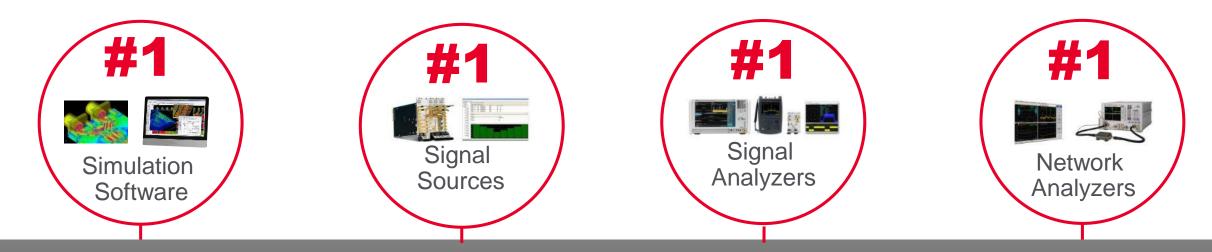
Expertise in helping customers extract the best from their test environments

We help customers find ways to maximize asset usage, streamline engineering operations and reduce risk



Best-in-Class Solutions

ACROSS DESIGN, TEST, AND OPTIMIZATION



Core Solution Platforms & Market Position





Agenda

- EMI Concepts & Terminology
- EMI Compliance Process
- Regulatory Standards Overview
- EMI Measurement Fundamentals
- EMI Solutions



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• EMI Concepts & Terminology

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ACRONYMS LIST

- CISPR Comité International Spécial des Perturbations Radioélectriques (Special International Committee on Radio Interference)
- EMC Electromagnetic Compatibility
- EMI Electromagnetic Interference
- EMS Electromagnetic Susceptibility
- EUT Equipment Under Test
- LISN Line Impedance Stabilization Network
- IEC International Electrotechnical Commission
- NPI New Product Introduction
- CE Conducted Emissions
- RE Radiated Emissions
- RFI Radio-Frequency Interference



Getting Started – Basic Terms

EMI, EMS, EMC

EMI, EMS, EMC



Electromagnetic Interference

When a device generates excessive energy that can interfere with other devices

EMC

Electromagnetic Compatibility

The ability of an electronical device to function satisfactorily in its electromagnetic environment, without introducing intolerable electromagnetic disturbances to other devices in that environment



Electromagnetic Susceptibility A device's ability to function

properly in an electromagnetic environment



Getting Started - Basic Questions

What is EMI?

 EMI is disturbance that affects an electrical circuit



1

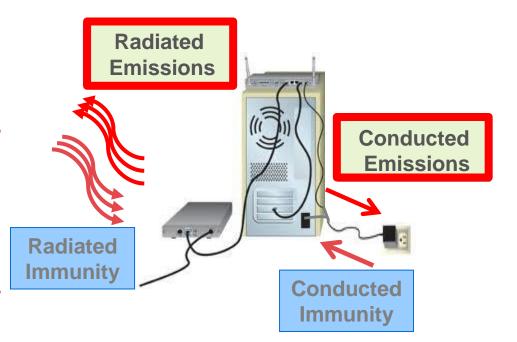
What analysis tool can I use?

• EMI emissions can be captured and analyzed with a spectrum analyzer

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What do spectrum analyzers (signal analyzers) do?

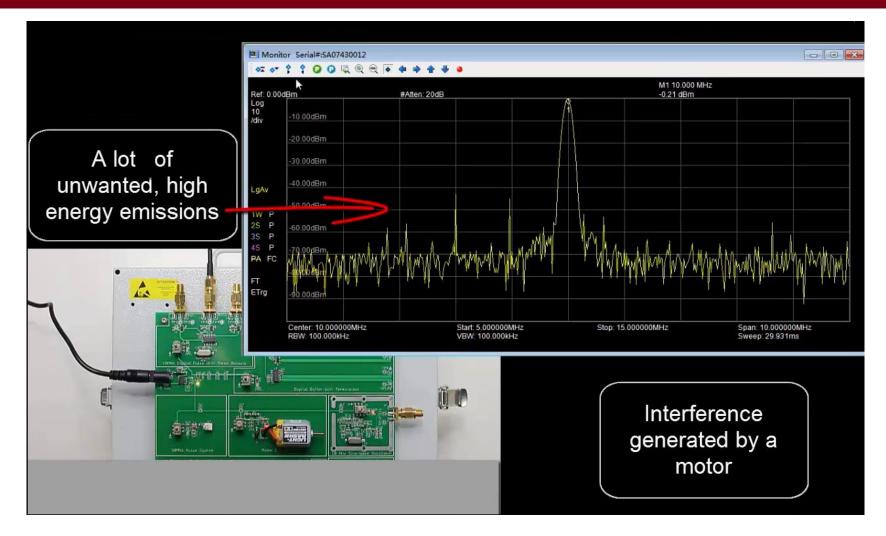
• Spectrum analyzers provide accurate frequency, power, and other important measurements of EMI emissions



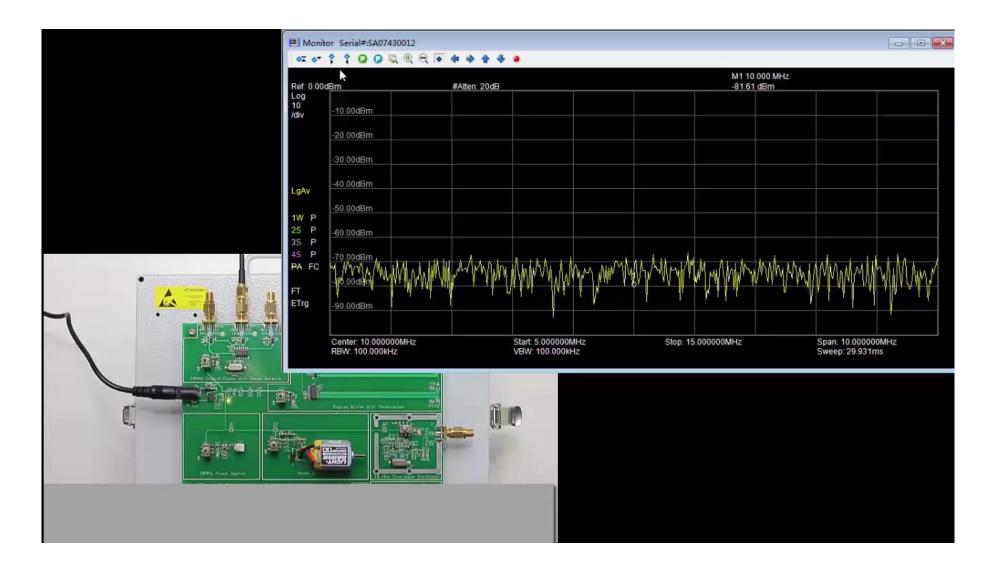


EMI Examples

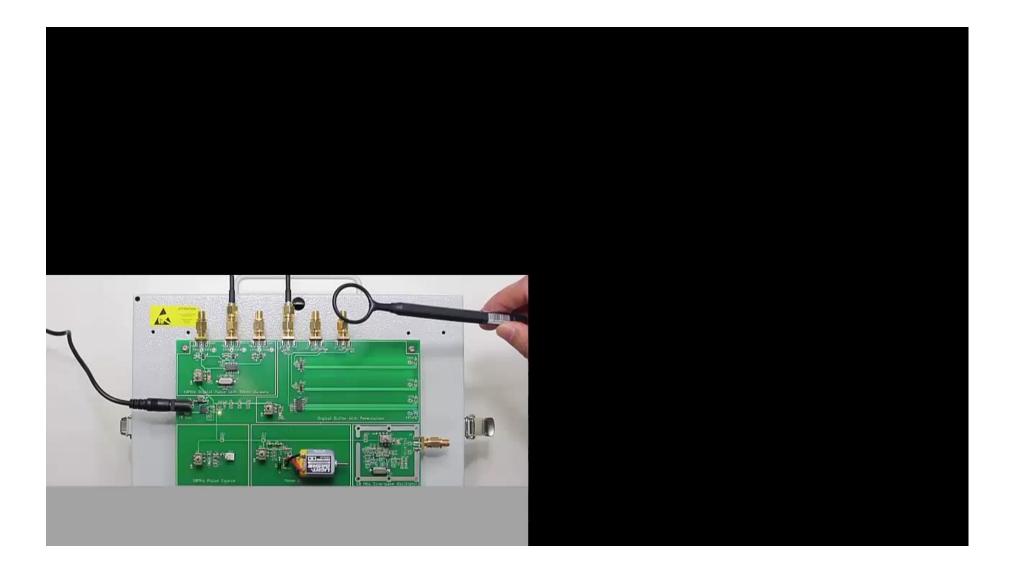
INTERFERENCE FROM A HIGH-SPEED DIGITAL CIRCUIT WITH A MOTOR











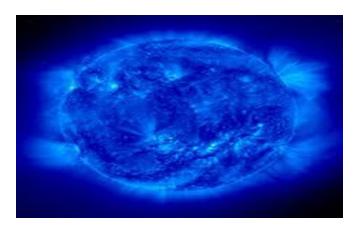


SOURCES OF EMI (1/3)

- Natural Sources (also called radio-frequency interference or RFI)
- Natural sources below 10MHz are dominated by atmospheric noise generated by electrical storms.
 - Lighting
- Above 10 MHz natural sources consist primarily of cosmic noise and solar radiation.



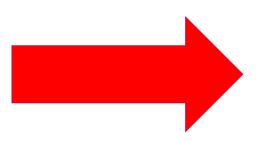






SOURCES OF EMI (2/3)

- Intentional Man Made Sources
 - 2-way radio communication
 - Cellular Phones
 - Radio and TV broadcasters
 - Internet Of Things (IoT)
 - Oscillators





Caused by:

- Transmitted signal
 - Intended transmission of a frequency
 - Sometimes called 'On carrier' or 'Carrier frequency'
 - A Continuous Wave (CW) signal
 - Control Signal
 - Beacon
 - Modulated Signal
 - Analog Voice or Data
 - Digital Voice or Data



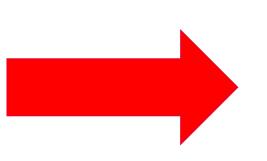


SOURCES OF EMI (3/3)

- Un-Intentional Man Made Sources
 - Toaster ovens
 - Bug zappers
 - Hair dryers
 - Electric Motors
 - Etc.







Caused by:

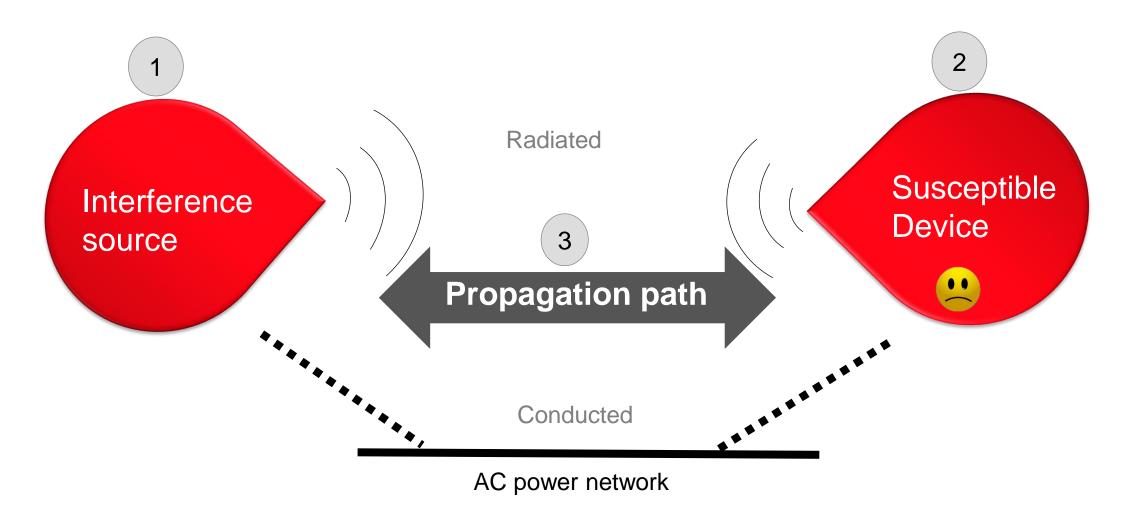
- Leakage
 - RF frequency leaking out of an enclosure
- Harmonics
 - Multiples of a frequency
- Spurs
 - Addition and subtraction of frequencies can generate spurs







3 Elements of EMC



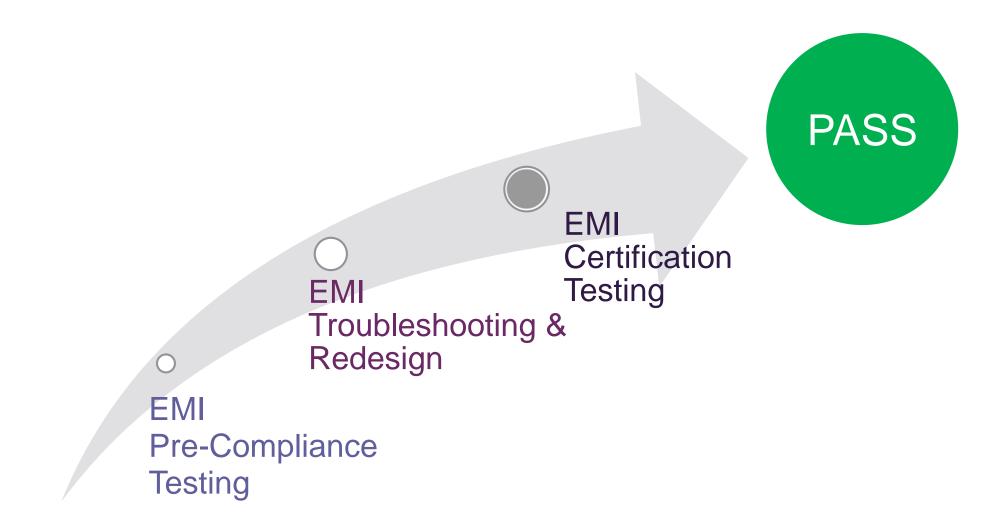


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EMI Compliance Process Overview





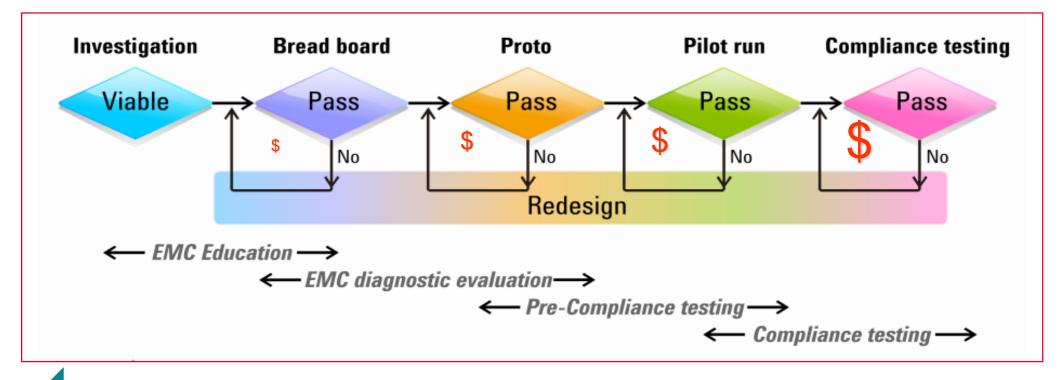
EMI Compliance vs. EMI Pre-Compliance

	Compliance Test	Pre-Compliance Testing
Purpose	To achieve certificates (e.g. C-tick, CE, UL, KC, CCC, FCC	To increase the confidence level at final compliance test
Overall	Must follow the standard procedure	Not identical to, but can simulate the standard procedure as much as possible
Physical setup requirements	Must be done in test house (for certification)	Can be done in-house, throughout the design process
	Must be in an anechoic chamber	Can be done in a shielded room, or an open area
	Must use an EMI receiver	EMI receiver or spectrum analyzer
	Must use standard test setup	Simplified test setup
Cost	Very expensive and time consuming	Much less expensive, and quick turn-around
Result	Will report an EMI failure	Will report an EMI risk
	Cannot tell where the failure comes from	Able to track to the interference source with a NF probe



The Impact Of An EMI Failure During The Product Development Cycle

Product Development Cycle including EMI Testing



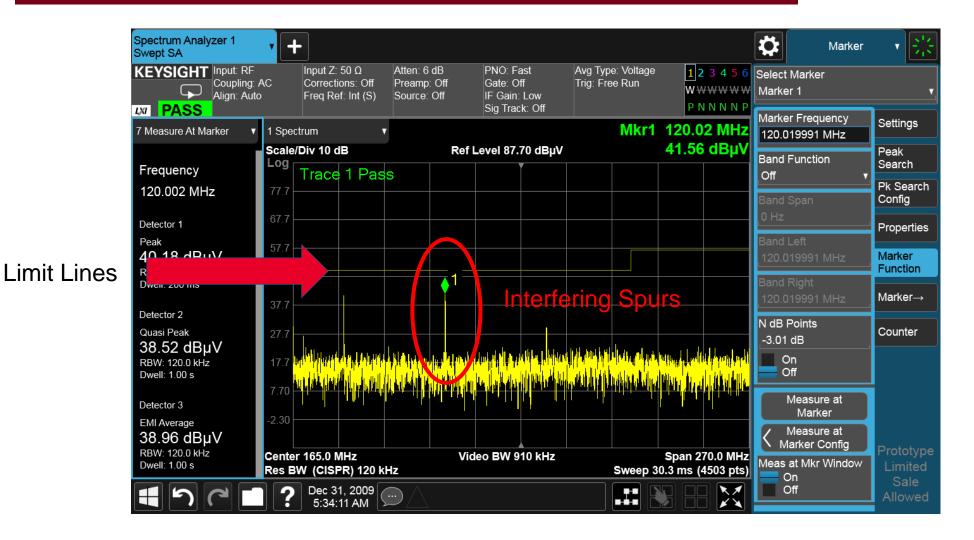
Increasing flexibility to solve EMI problems

Increased cost to solve EMI problems



What Is A Test House Looking For?

STANDARDIZED EMI PASS/FAIL CRITERIA



Characterize against Pass/Fail criteria before sending DUT's to a certified EMI Test Lab

DUT: Device Under Test, same as Equipment Under Test (EUT)



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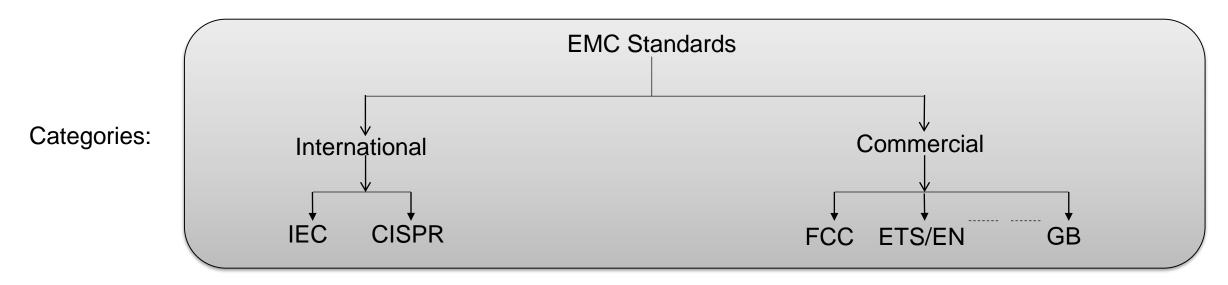
CISPR Recommends Commercial Limits, Measuring Equipment and Methodologies

- CISPR (Comité International Spécial des Perturbations Radioélectriques) English: (Special International Committee on Radio Interference)
 - A sub committee of the IEC (International Electrotechnical Commission)
 - Determines and recommends required emissions and immunity:
 - limits for products sold in the worldwide commercial market
 - test equipment requirements
 - test procedures/methodologies



EMC Standards

INTERNATIONAL TO COMMERCIAL



	Basic Standards	Generic Standards	Product Standards
CISPR	 Provide general and	 Provide essential test	 Apply to specific products or
standard	fundamental rules Serve as a reference but not	requirements, procedures, and	families of products Provides test procedures and
structure:	applicable to specific products	limits	limits for these products

KEYSIGH1

CISPR Product Groups

- CISPR 11 Industrial, Scientific, and Medical (ISM) Radio-Frequency Equipment
- **CISPR 12 -** Vehicles, Motorboats, and Spark-Ignited Engine-Driven Devices
- CISPR 13 Sound and Television Broadcast Receivers and Associated Equipment
- CISPR 14 Household Appliances, Electric Tools, and Similar Apparatus
- **CISPR 15** Electrical Lighting and Similar Equipment.
- CISPR 17 Suppression Characteristics of Passive Radio Interference Filters and Suppression Components.
- CISPR 18 Overhead Power Lines and High-Voltage Equipment
- CISPR 20 Sound and Television Broadcast Receivers and Associated Equipment
- CISPR 21 Interference to Mobile Radio communications
- CISPR 22 Information Technology Equipment–Radio Disturbance Characteristics
- CISPR 24 Information Technology Equipment–Immunity Characteristics
- CISPR 25 Receivers Used on Board Vehicles, Boats, and on
- CISPR 32 Multimedia devices emission testing (under development)
- CISPR 35 Multimedia devices immunity testing (under development)



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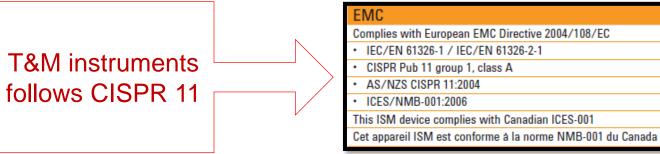
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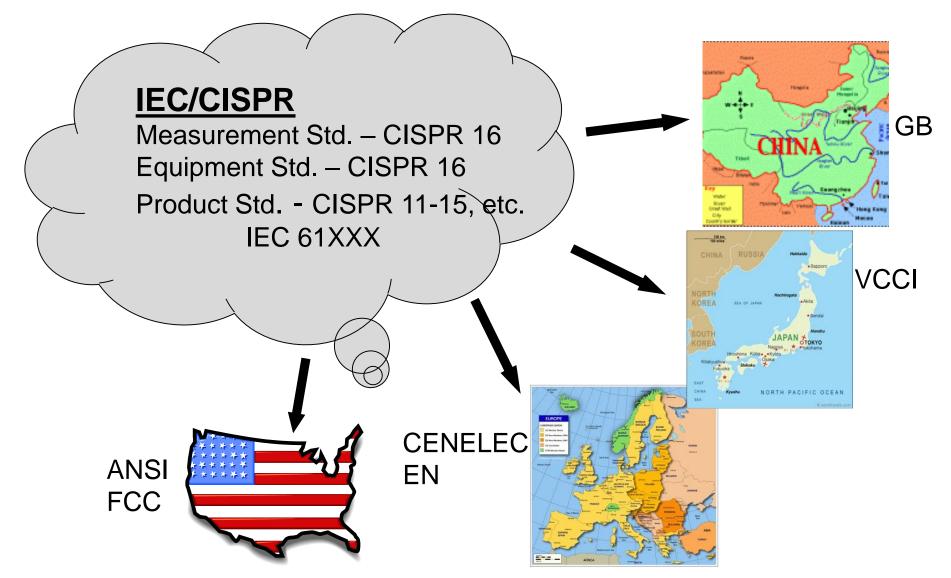
Example of Products Subject to CISPR 11 Testing







Key Influencer - Commercial Regulations





Emissions Regulations

COMPARISON OF REGULATORY AGENCY REQUIREMENTS

FCC	CISPR	EN's	Description
18	11	EN 55011	Industrial, scientific and medical equipment
_	12	_	Automotive
15	13	EN 55013	Broadcast receivers
	14	EN 55014	Household appliances/tools
	15	EN 55015	Fluorescent lights/luminaries
15	22	EN 55022	Information technology equipment
	_	EN61000-6-3,4	Generic emissions standards
	16	_	Measurement apparatus/methods
	25	EN 55025	Automotive component test

Different organizations have similar standards



Commercial EMC Standards and Entities - Examples

Country /Organization	Entity		Standards
IEC	CISPR	IEC.	CISPR Pub. xx
IEC	TC77	IEC.	IEC 6xxxx
EC	CENELEC	CE	EN 550xx
US	FCC, DoD	F©	FCC Part xx, MIL-STD. xxx
Canada	CSA	(SPE	ICES xxx
Australia/NZ	AS/NZS	C	AS/NZS CISPR xx
Japan	VCCI	VEI	J550xx
China (Mainland)	CCC, MoD		GB xxxx- xxxx GJB xxx- xx (equivalent to Mil-STD)
Korea	MIC	MIC	Equivalent to EN 550xx
Taiwan	BSMI	Θ	CNS xxxx



Which Standards to Test Against?

DEPENDS ON YOUR PRODUCT PLAN

Three preliminary questions to answer when developing a product:

- 1. Where will the product be sold (for example, Europe, United States, Japan)?
- 2. What is the classification of the product?
 - a) Information technology equipment (ITE)
 - b) Industrial, scientific or medical equipment (ISM)
 - c) Automotive or communication
 - d) Generic (equipment not found in other standards)
- 3. Where will the product be used (for example home, commercial, light industry or heavy industry)?



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Example Radiated Emission Testing Environments



Bench Top: semi-anechoic

OATS

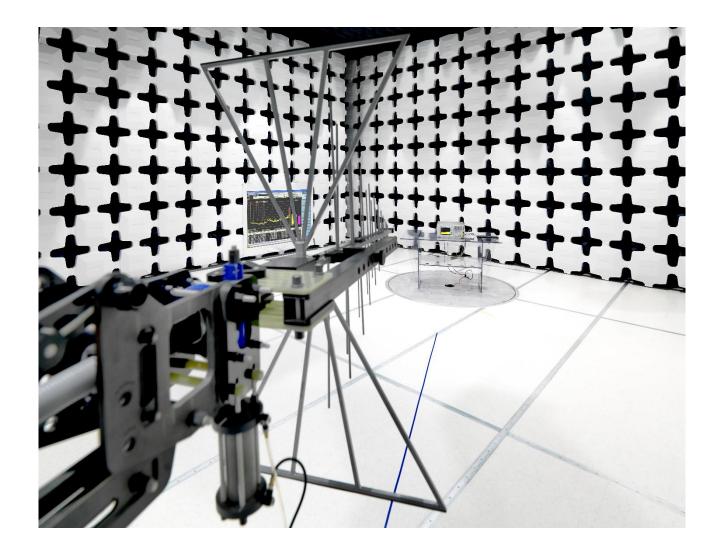
Chambers

Definitions:

Anechoic Chamber \rightarrow Room with no echoes; absorbers on all 6 sides Semi-anechoic \rightarrow Ground plane; reflection like OATS; correlation to OATS OATS \rightarrow Open Area Test Site



Example Radiated Emission Testing Environments





EMI Measurement Units

Conducted Emissions

Commercial: dBµV

•Military: dBµA

Radiated Emissions

• Electric field strength: dBµV/m

Magnetic flux density: dBpT

Assuming a 50 ohm impedance, power measurements may be converted as follows: * Power conversion calculators available on-line

 $dB\mu V = dBm + 107$ $dBm = dB\mu V - 107$ $dB\mu A = dB\mu V - 34$ $dB\mu A = dBm + 73$ $dB\mu V/m = dB\mu V + AF (Antenna Factor)$ $dBpT = dB\mu A /m + 2.0$

/m=meter pT= pico Teslas (magnetic flux density)



Antenna Factor (AF)

IMPORTANT FOR ACCURATE EMI MEASUREMENTS

- AF is defined as the ratio of the electric field strength to the voltage induced across the terminals of an antenna.
- For an electronic field antenna (V/m, or μ V/m):
 - Expressed in linear quantity: $AF = \frac{E}{V}$ (1/meter)
 - Expressed in log quantity: $AF = E_{dB\mu V/m} V_{dB\mu V}$
- For a magnetic field antenna (A/m):

• AF = $\frac{9.73}{\lambda\sqrt{G}}$

G: the antenna gain

Antenna Factor should be provided by the Manufacturer



CISPR 16-1-1 Compliant Receiver

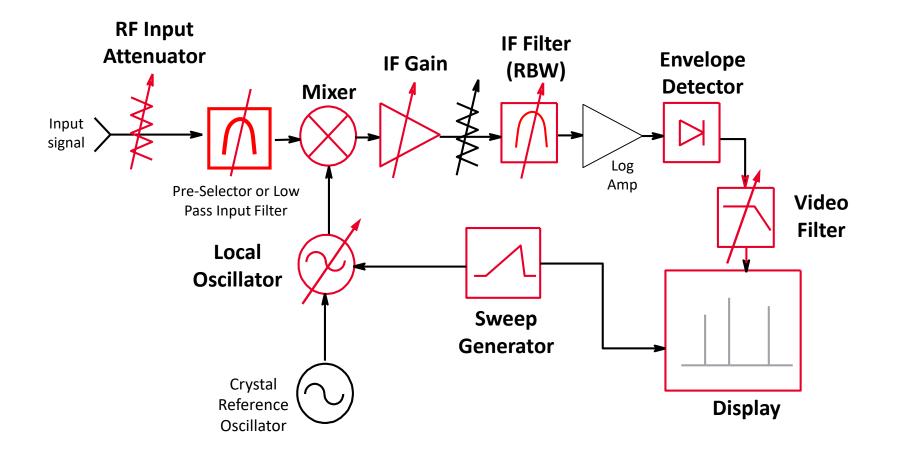
A CISPR 16-1-1 receiver must have the following functionality in the range 9 kHz - 18 GHz:

- A normal +/- 2 dB absolute accuracy
- CISPR-specified resolution bandwidths (-6 dB)
- Peak, quasi-peak, EMI average, and RMS average detectors
- Specified input impedance with a nominal value of 50 ohms; deviations specified as VSWR
- Be able to pass product immunity in a 3 V/m field
- Be able to pass the CISPR pulse test (implies pre-selector below 1 GHz)
- Other specific harmonic and intermodulation requirements

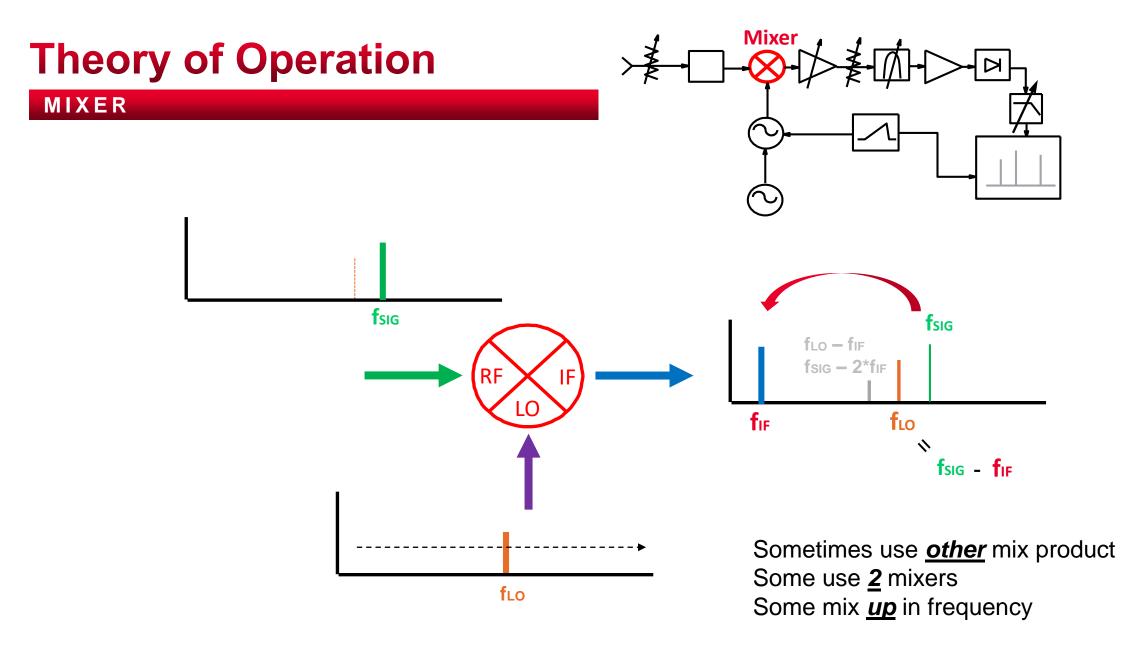


Theory of Operation

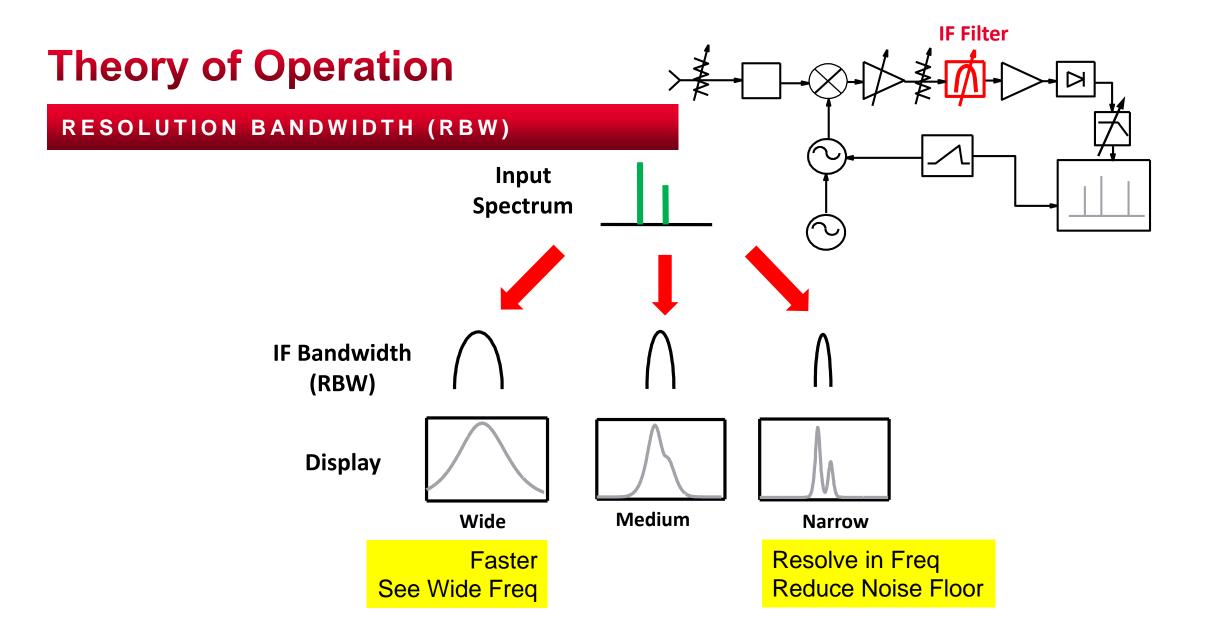
SWEPT SPECTRUM ANALYZER BLOCK DIAGRAM







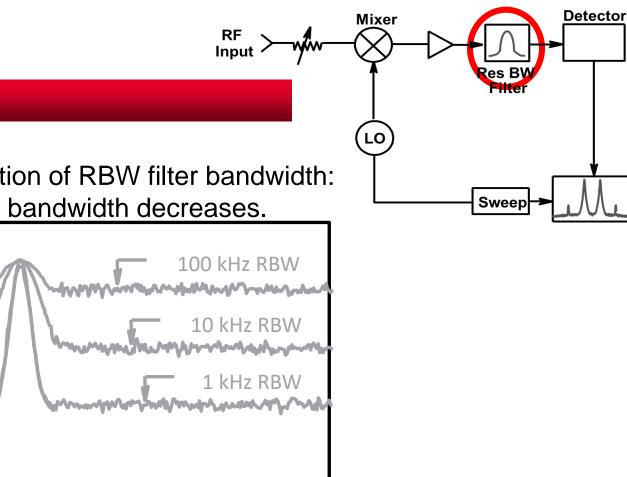




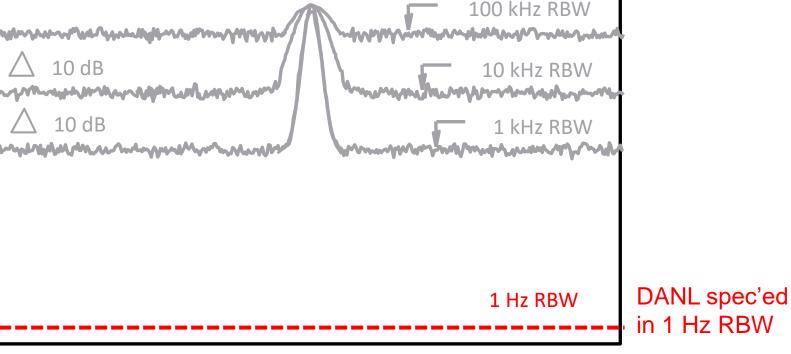


Theory of Operation

SENSITIVITY/DANL: RBW FILTER



Displayed noise is a function of RBW filter bandwidth: noise decreases as bandwidth decreases.





RBWs for CISPR & MIL

Commercial (CISPR)

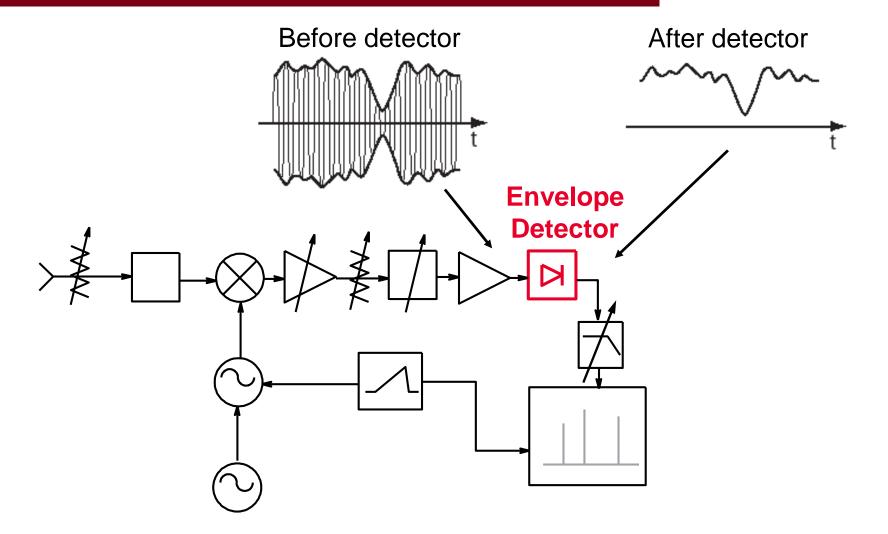
Military (MIL-STD-461)

Bands	Frequency range	CISPR RBW	Frequency range	CIS (-6 c
А	9 – 150 kHz	200 Hz	30 Hz – 1 kHz	10 H:
3	150 kHz – 30 MHz	9 kHz	1 – 10 kHz	100 H
С	30 – 300 MHz	120 kHz	10 – 150 kHz	1 kHz
D	300 MHz – 1 GHz	120 kHz	150 kHz – 30 MHz	10 kHz
E	1 – 18 GHz	1 MHz	30 MHz – 1 GHz	100 kH
			Above 1 GHz	1 MHz

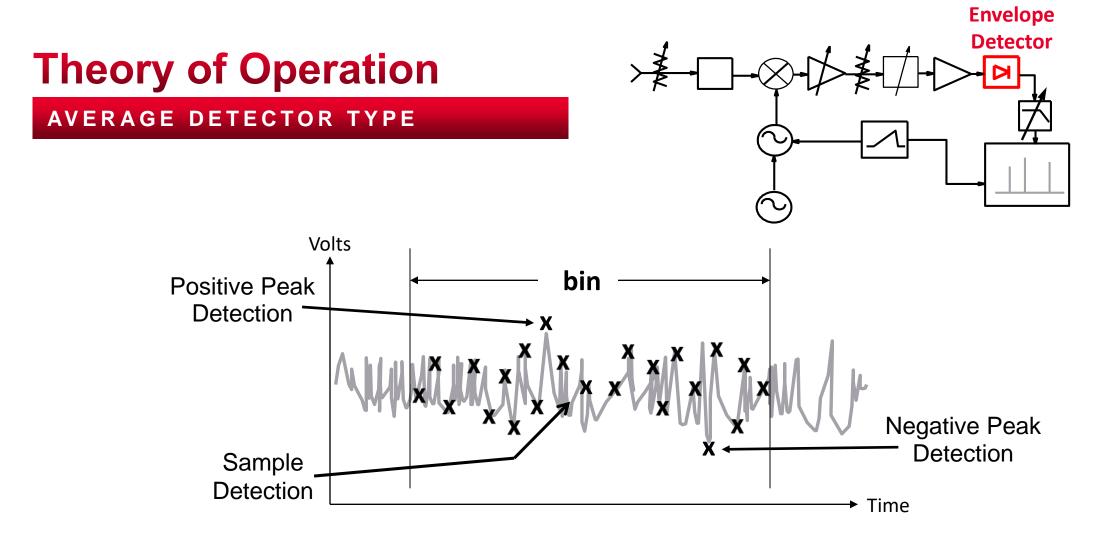


Theory of Operation

ENVELOPE DETECTOR





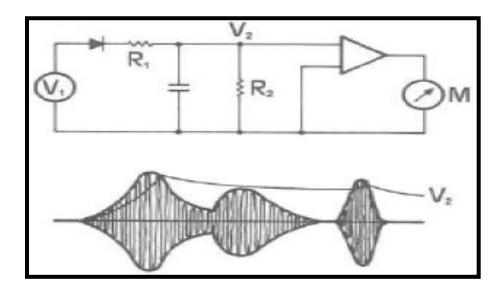


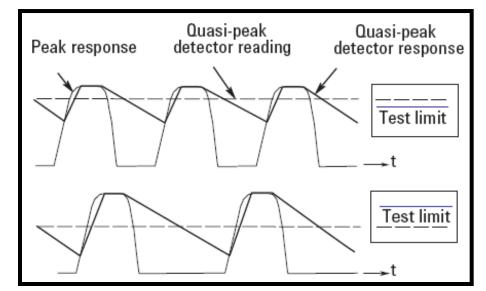
Power Average Detection (rms): Square root of the sum of the squares of ALL of the voltage data values in the bin divided by 50Ω



Quasi-Peak Detection

- There are three commonly used detection modes for making EMI measurements, including <u>peak</u>, <u>average</u>, and <u>quasi-</u> <u>peak</u> detection.
- Why use quasi-peak detection?
 - Used for CISPR based measurements
 - Weighting signals as a function of repetition rate
 - Lower repetition rate noise has less "annoyance factor" and thus has a lower magnitude with a quasi-peak detector
 - CISPR bandwidth: 200 Hz, 9 kHz, and 120 kHz bandwidth

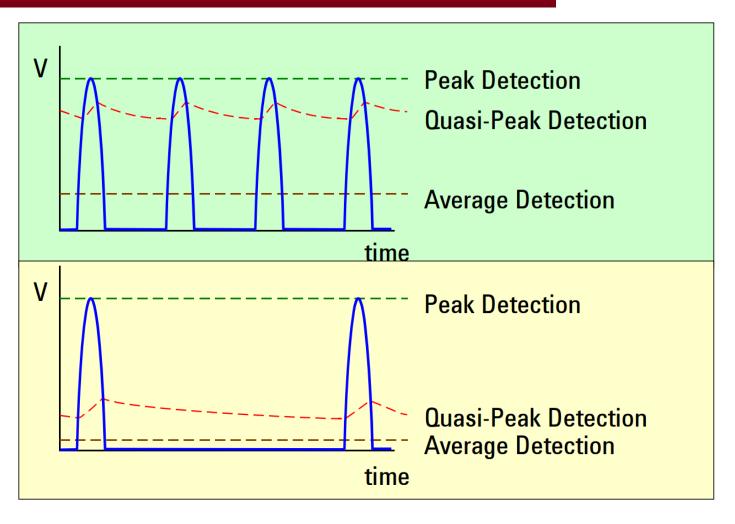






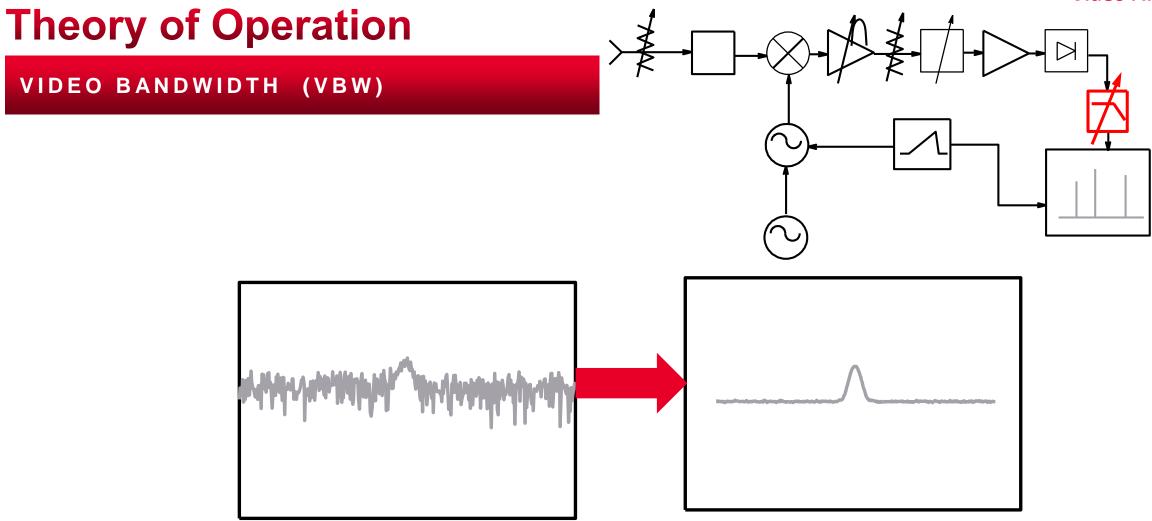
Detection Modes

$PEAK \ge QUASI-PEAK \ge AVERAGE$



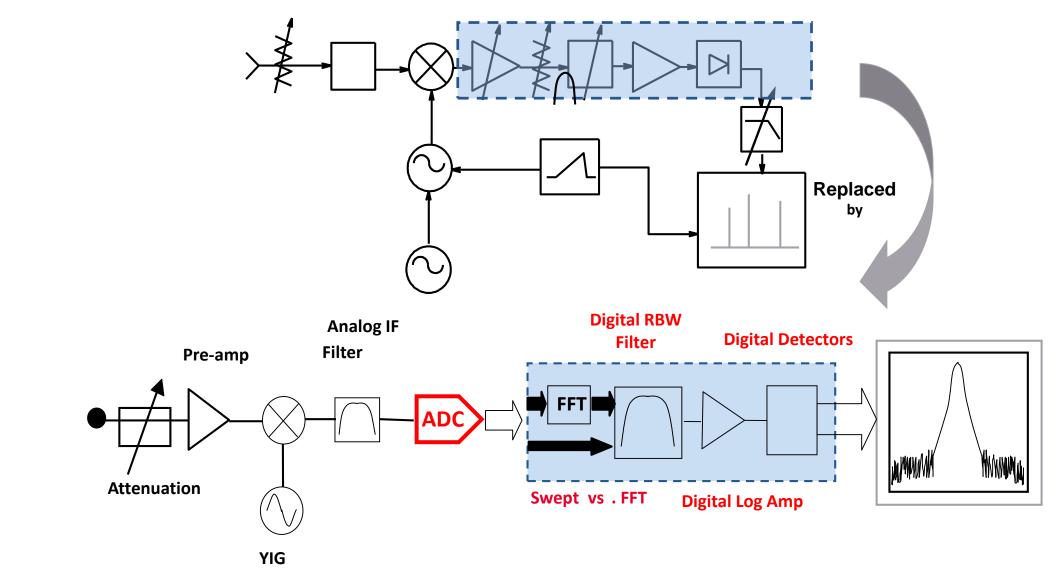


Video Filter





Modern Digital IF

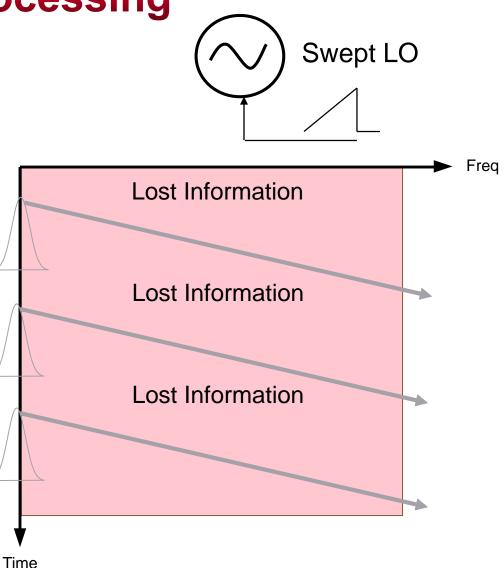




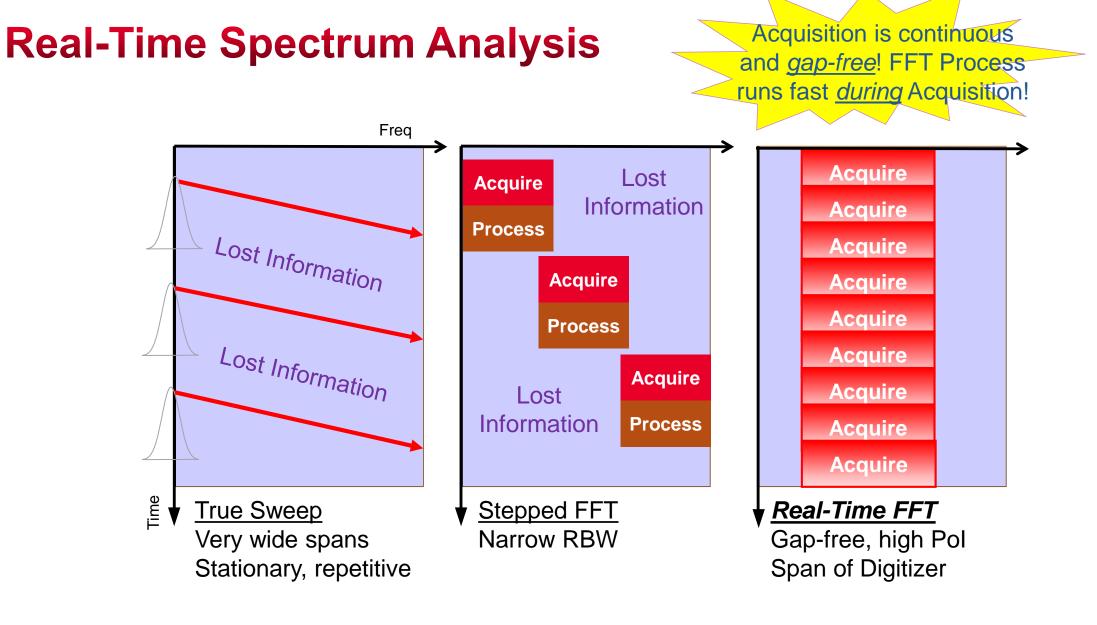
Data Acquisition and Processing

Swept Mode

- A swept LO w/ an assigned RBW.
- Covers much wider span.
- Good for events that are stable in the frequency domain.
- Magnitude ONLY, no phase information (scalar info).
- Captures only events that occur at right time and right frequency point.
- Data (info) loss when LO is "not there".



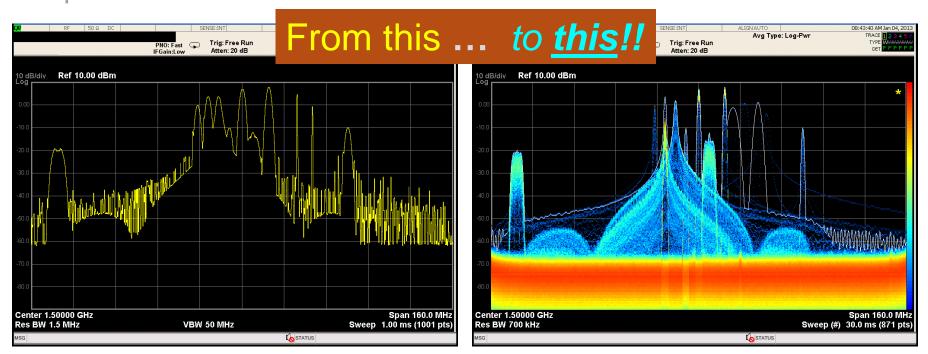






Real-Time Spectrum Analysis

Swept vs RTSA



Detect signals as brief as 3.5 us Density (histogram) color-map display Persistence: brief events stay visible Capture rare events with FMT trigger



Accessories for EMI Testing



Log Periodic Antenna: 200 to 1000 MHz



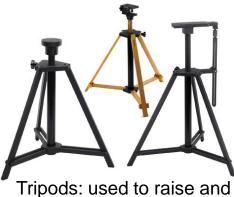
Biconical Antenna: 30 to 300 MHz



Double ridged horn antennas 18 GHz or even higher



Hybrid log periodic Broadband 30 MHz to 2 GHz



Tripods: used to raise and lower antennas



Rotating Table: To rotate DUT for testing



Accessories for EMI Testing



LISN: Line Impedance Stabilization Network



Close Field Probe Set



Coupling and decoupling network (CDN)



Current injection probe

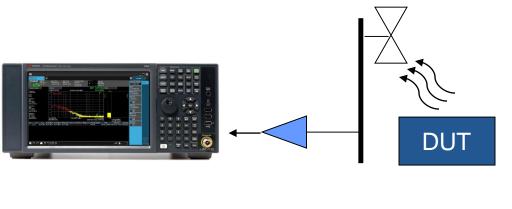


EM-Clamp

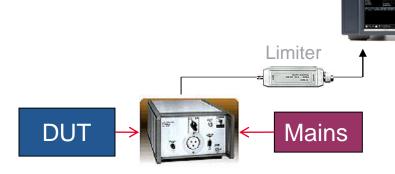


EMI Measurements

Radiated Emissions



Conducted Emissions



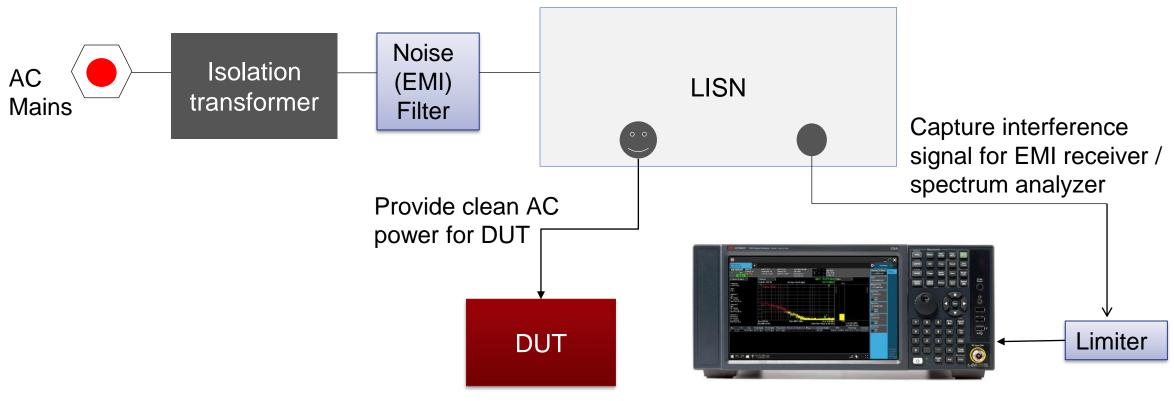
LISN - (line impedance stabilization network)

Keysight Equipment: X-Series Signal Analyzers



Conducted Emissions

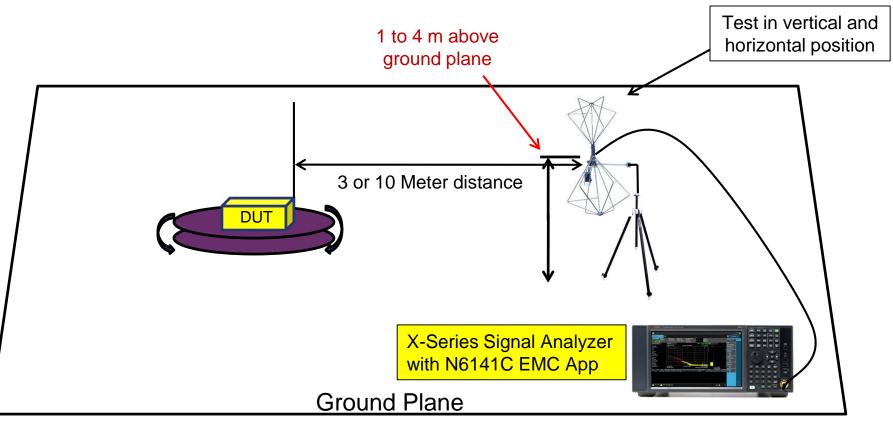
9 KHZ - 30 MHZ



Spectrum analyzer / EMI receiver

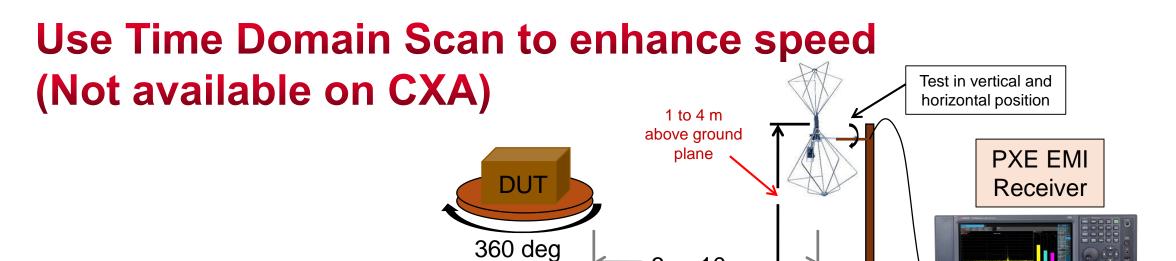


Radiated Emissions Setup



The goal is to find and record the maximum emissions from the DUT by rotating the turn table, changing the polarity and the height of the antenna.





	Frequency Domain Scan	Time Domain Scan
30MHz–1GHz QPD 1s dwell time RBW =120kHz 4 pts/RBW	1 hr	~60 sec

10 scans 2 orientations x~1 hr/scan

20 hours 2 minutes

Not counting antenna and turntable positioning time



3 or 10 m

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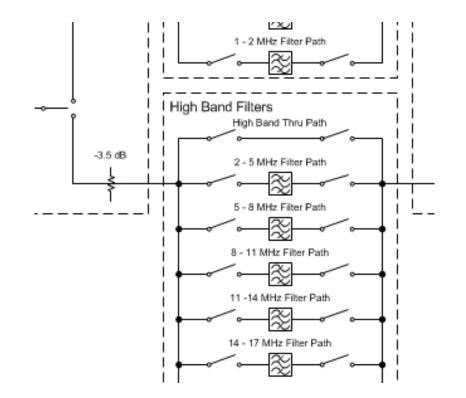
Pre-Compliance vs. Full Compliance Solutions

Pre-Compliance Measurement Solutions:

Evaluate the conducted and radiated emissions of a device using correct detectors and bandwidths <u>before</u> going to a test house for compliance testing. Characterizes the EMI performance of the DUT.

Full Compliance Measurement Solutions:

Full compliance testing requires an EMI receiver that is tested to meet all CISPR 16-1-1 requirements.





N9000B CXA Signal Analyzer



N9000B CXA Signal Analyzer, Multi-touch

- 9 kHz 3 / 7.5 / 13.6 / 26.5 GHz
- -162 dBm DANL performance
- TOI: +17 dBm

Standard EMI features:

- Built-in CISPR limit lines
- Correction data management

Option EMC:

- Provides basic EMI test features
- CISPR band presets, bandwidths, and detectors
- Measure at marker (with 3 detectors simultaneously)

N6141C EMI measurement application:

- Performs pre-compliance radiated and conducted emissions measurements
- Comprehensive EMI signal analysis capability



Built-in CISPR and MIL-STD Limit Line

A LIST OF COMMERCIAL LIMITS FOR RECALLING

Recall	✓ Limit	Recall from File	5 C ? X
State	Documents EMC Limits and Ampcor	Limits EN 55015	Mode EMI Receiver 🗸
Screen Config + State	Name 🛆	Date	Size Content
Measurement Data	EN 55015, Cond, Control, Average.csv	1/9/2017 9:10 AM	354 B Csv file
Limit	EN 55015, Cond, Control, Quasi-Peak.csv	1/9/2017 9:10 AM	357 B Csv file
Correction	EN 55015, Cond, Load, Average.csv	1/9/2017 9:10 AM	351 B Csv file
Correction Group	EN 55015, Cond, Load, Quasi-Peak.csv	1/9/2017 9:10 AM	354 B Csv file
· · · · · ·	EN 55015, Cond, Mains, Average.csv	1/9/2017 9:10 AM	386 B Csv file
	EN 55015, Cond, Mains, Quasi-Peak.csv	1/9/2017 9:10 AM	459 B Csv file
	EN 55015, Rad, 30-300MHz (10m).csv	1/9/2017 9:10 AM	360 B Csv file
	EN 55015, Rad, 9kHz-30MHz, Loop=2m.csv	1/9/2017 9:10 AM	383 B Csv file
	EN 55015, Rad, 9kHz-30MHz, Loop=3m.csv	1/9/2017 9:10 AM	383 B Csv file
	EN 55015, Rad, 9kHz-30MHz, Loop=4m.csv	1/9/2017 9:10 AM	373 B Csv file
	File name: EN 55015, Cond, Load, Quasi-Peak.c	sv	File type: Csv files (*.csv) Recall

EN 55015, Cond, Load, Quasi-Peak.csv

1/9/2017 <u>9:10 AM</u>

354 B Csv file



N9000B Option EMC

PROVIDES THE ESSENTIAL CAPABILITIES ON EMI INTERFERENCE ANALYSIS



N9000B-EMC option provides:

- CISPR 16-1-1 (2010) fullycompliant detectors
- CISPR band presets to 18 GHz
- Measure at marker with three detectors
- Tune and listen for signal discrimination

One-button EMI presets

Measurement parameters set according to CISPR bands

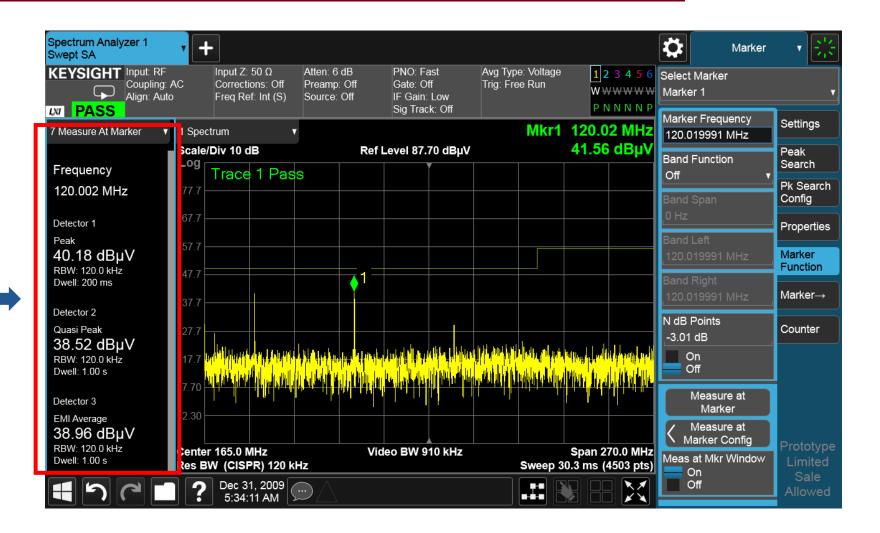


N9000B Option EMC

MEASURE AT MARKER WITH 3 DETECTORS SIMULTANEOUSLY

Measure at marker with three detectors:

- Peak
- Quasi-peak
- EMI average





N6141C EMI Measurement Application

RUNS INSIDE CXA SIGNAL ANALYZER



EMI precompliance test capabilities:

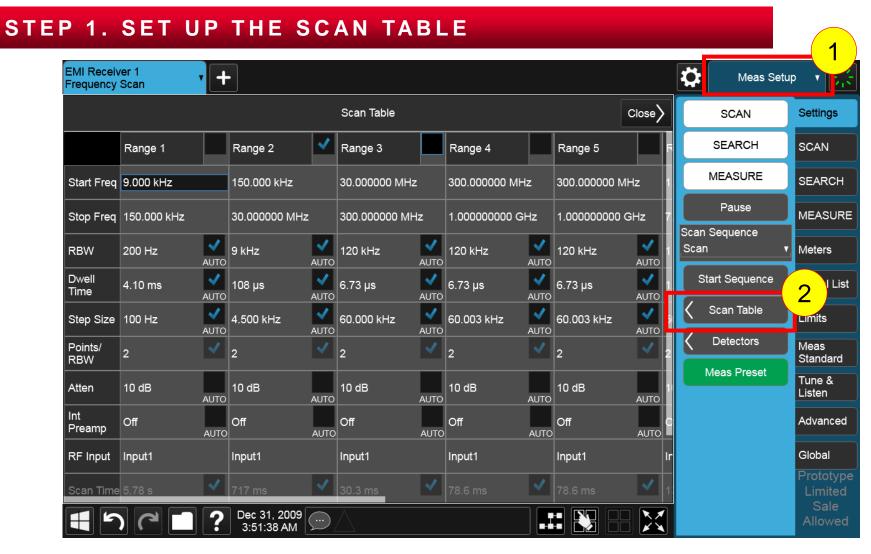
- Built-in CISPR and Mil-STD compliant BW, detectors and band presets
- Automated testing to regulatory limit lines
 with user-selected margins
- Amplitude corrections for antennas, LISNs, NF probes, etc

Measurement features:

- 3 simultaneous detectors (Peak, Quasipeak, Average)
- Built-in signal list tracking those noncompliance emissions
- Strip chart for analysis of emissions versus time
- Supports precompliance "Click" measurements



N6141C Measurement Procedure



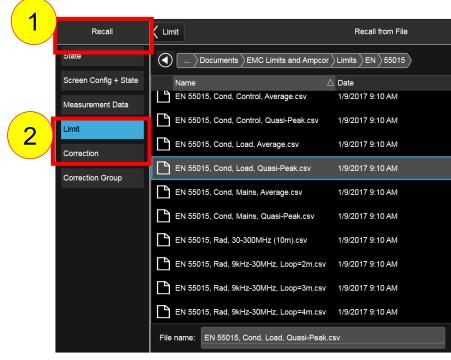
Press [Meas Setup] → {Scan table} to configure the measurement range, as well as other parameters, if needed

The X-series signal analyzer will set the EMI measurement parameters according to the scan table automatically



N6141C Measurement Procedure

STEP 2. LOAD LIMIT LINE. LOAD CORRECTION DATA.



- Press [Recall] → {Limit} to load a predefined limit file
- Press [Recall] → {Correction} to load a pre-defined correction file



To edit a correction, press [Input/Output] \rightarrow {Correction}, to manually edit correction data



N6141C Measurement Procedure

STEP 3. SCAN, SEARCH, AND MEASURE





N9000B CXA Signal Analyzer



Go to <u>www.Keysight.com/find/CXA</u> for more product information -N9000B CXA signal analyzer

- Option 503/507/513/526
- Option P03/P07/P13/P26
- Option EMC

If you need more flexible and comprehensive EMI analysis, also order: N6141C EMI measurement application

For EMI diagnostic purpose, a close field probe set is required. Refer to N9311X-100 (H field)

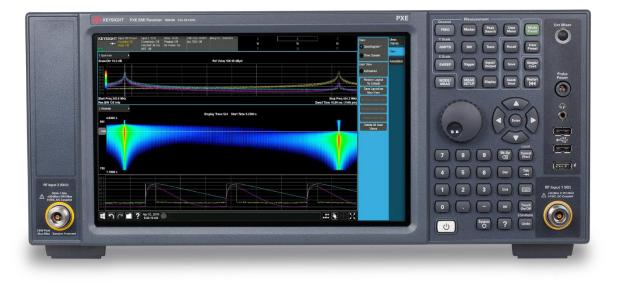




N9048B PXE EMI Receiver, 2 Hz to 26.5 GHz

CISPR 16-1-1 & MIL-STD-461 COMPLIANT

- Standards-compliant EMI receiver hardware
- Software supports full compliance tests





N934xC HSA and N9322C BSA

AVAILABLE THROUGH TESTEQUITY



- Portable, rugged, fanless design
- Benchtop performance with –144 dBm DANL, ±1.3 dB amplitude accuracy, and < 0.95 s full span (20 GHz) sweep time
- EMI bandwidths and detectors

- Fast, value-priced, general-purpose performance up to 7 GHz
- Straightforward and efficient operation with marker demodulation, one-button optimization, and userdefinable soft keys





Keysight's RF Test Equipment



www.keysight.com/find/RFBench



Reference Material

You may download following literature from Keysight.com/find/EMI

Application note	Making conducted and radiated emissions measurements
YouTube Series	The ABCs of EMC
White paper	EMI troubleshooting: The need for close field probes





Summary: EMI Pre-Compliance with a Signal Analyzer

PERFORM TESTING IN-HOUSE TO SAVE TEST TIME AND COSTS

How to measure EMI?

Use a spectrum analyzer or EMI receiver. It should have the following features: CISPR resolution bandwidth and detectors Able to load antenna factor Able to set trace points, dwell time, etc.

Selection of antenna?

Biconical: broad-band dipole antenna, omnidirectional, fit for 30~230 MHz EMI test Log-periodic: wide frequency range, directional antenna, fit for 230 MHz ~ 1 GHz EMI test Whip: Used in automotive electronic devices' EMI test Close field probe: Used for near field interference hunting

Which test environment?

Semi-anechoic chamber Open area Boardroom Parking garage

Understand the value in Pre-Compliance testing

Identify EMI issues with your device early in the design process Save time & money



EMI Interference Analysis and Troubleshooting

QUESTIONS?



KEYSIGHT TECHNOLOGIES